

STEEL EXPANSION JOINT TYPE SG-11

AXIAL EXPANSION JOINT DN 15 – 50 FEMALE THREAD



STRUCTURE TYPE SG-11 / STEEL BELLOWS PN 16

- Vacuum-proof axial expansion joint consisting of a stainless steel bellows and threaded connection parts
- Bellows with flared ends, connection parts with union nut and flat packing
- Connection parts with female thread
- Multiple convolution bellows in various stainless steel grades
- Single ply structure

Material grade*	Material No. as per DIN EN	Temperature**	Possible uses
Stainless steel	1.4541	-196 °C up to +550 °C	Low temperature, acids, lyes, gases, fertilizers
	1.4404 1.4571	+550 °C	Media containing chloride, oil, soap, drinking water, food stuff, petrol

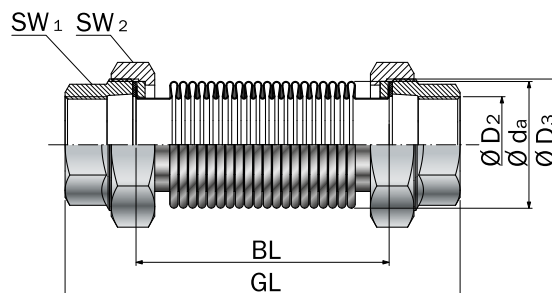
* Check or inquire about the resistance of material grades to temperature and medium.

** Check or inquire about reduction in pressure by temperature.

VERSIONS / THREADED CONNECTION PARTS

- Female thread
- Union nut with female thread acc. ISO 228-1

	Standard
Dimensions	Female thread Rp 1/2" - Rp 2" acc. ISO 7-1 (DIN 2999)
Materials	GJMW-400-5 (malleable casting)
Corrosion protection	electrogalvanized



Type SG-11

PRESSURE RATE STANDARD PROGRAM PN 16

DN	BL	GL	D _{ax tot} ** Axial movement mm	C _{ax} Axial spring rate N/mm	A* Effective bellows cross sectional area cm ²	Ø D _a Bellows outer Ø mm	Ø D ₂ Female thread Ø inch	Ø D ₃ Union nut Ø inch	SW ₁ Width across mm	SW ₂ Width across mm	Weight approx. kg
15	130	185	24	28	5	36	Rp 1/2"	G 1"	25	38	0.5
20	135	190	24	30	7	36	Rp 3/4"	G 1 1/4"	31	47	0.8
25	150	212	26	49	16	54	Rp 1"	G 1 1/2"	38	53	0.9
32	158	224	30	111	25	66	Rp 1 1/4"	G 2	48	66	1.3
40	154	226	30	111	25	66	Rp 1 1/2"	G 2 1/4"	53	73	1.7
50	161	245	36	177	35	79	Rp 2"	G 2 3/4"	66	90	2.6

Table values refer to +20 °C, bellows material 1.4541, 1000 cycles. Max. allowable pressure pulsation of 1.6 bar (brief periods). Please inquire for deviating values. *Effective bellows cross sectional area is a theoretical value. **This value represents the total possible movement. Example:

Δ a_{xtot} = 28mm. This means that the expansion joint has a total movement value of 28 mm (= +/- 14 mm).

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NOTE

Please comply with the general technical instructions regarding reaction force, moving force, fixed point load, installation instructions, etc.

Subject to technical alterations and deviations resulting from the manufacturing process.

APPLICATIONS

- for compensating axial movement
- for reducing tension, in pipes and their system components, e.g.
 - pumps
 - compressors
 - engines
 - turbines
 - machines
- to compensate for installation inaccuracies
- for installation in
 - exhaust systems
 - heating installations
- gas supply lines

CERTIFICATES

- CE (PED 2014/68/EU)
- DVGW (DN 25 -DN 50)