

## PTFE EXPANSION JOINT TYPE P-2, P-4

### LATERAL EXPANSION JOINT DN 15 – DN 500



### STRUCTURE TYPE P-2, P-4 PTFE BELLOWS PN 5,5, PN 9, PN 10,5

- **Type P-2:** Lateral expansion joint consisting of a PTFE bellows and rotatable flanges with tie rods (external restraints) to absorb reaction force from internal pressure
- **Type P-4:** Lateral expansion joint consisting of a PTFE bellows and rotatable flanges with tie rods (external and internal restraints) to absorb reaction force from internal pressure or vacuum
- Multiple convolution bellows made of PTFE
- Outer stabilizing rings of stainless steel between the convolutions
- Self-sealing PTFE flared ends
- Inner surface repellent of foreign matter

Material quality*	Possible uses
PTFE	Aggressive acids and lyes, e.g., chloride, sulphate, solvents, bleaches, peroxide, fuels

\*Check or inquire about the resistance of the material quality to temperature and medium

Technical calculation			
DN	DN 200 – 500	DN 125 – 150	DN 15 – 100
Pressure rate	PN 5,5	PN 9	PN 10,5
Max. perm. operating pressure			
up to +20 °C	5,5 bar	9,0 bar	10,5 bar
up to +100 °C	3,5 bar	5,5 bar	7 bar
up to +150 °C	2,5 bar	4,0 bar	4 bar
up to +200 °C	1,7 bar	2,5 bar	3 bar
Vacuum operation	≥ 0,01 bar abs. DN 15 – 150 ≥ 0,20 bar abs. DN 200 – 250 ≥ 0,70 bar abs. DN 300 – 500		

Max. operating pressure to be set 30 % lower for shock loads.

### FLANGES / VERSIONS

- Rotatable flanges with ears to carry tie rods
- threaded holes

	Standard		Others
Dimensions	EN 1092		ANSI, BS etc. Connection dimensions see technical annex page 213 – 215
Materials	1.0038 (S235JR)		1.4541, 1.4571
Corrosion protection	DN 15 – DN 300 electro-galvanized	DN 350 – DN 500 anti-corrosion primed	special varnish, special coating etc.

### NOTE

Additional PTFE gaskets necessary for installation in glass, graphite or ceramic pipes.

Please comply with the general technical instructions regarding reaction force, moving force, fixed point load, installation instructions etc.

Subject to technical alterations and deviations resulting from the manufacturing process.

### APPLICATIONS

- for conveying aggressive media
- for compensating lateral movement
- for muffling vibration and noise
- for reducing thermal and mechanical tension
- to compensate for installation inaccuracies
- chemical industry
- treatment and disposal technology
- pharmaceutical industry

### TIE ROD RESTRAINTS

- Tie rods carried on spherical washers and conical seats

#### Materials

Standard: tie rods 8.8

Others: stainless steel

#### Corrosion protection

Standard: electrogalvanized

Others: hot-dip galvanized

### ACCESSORIES

- Internal guide sleeve of PTFE
- Protective cover

## DIMENSIONS STANDARD PROGRAM

DN	BL*	Pres- sure rate	Ø di** Bellows inner Ø mm	Ø C Raised face Ø mm	PN Flange connec- tion EN 1092	Ø D Flange outer Ø mm	b Flange thick- ness mm	H Flange height mm
15	46	10.5	21.5	45	16	95	8	143
20	46	10.5	21.5	58	16	105	8	153
25	46	10.5	21.5	68	16	115	8	163
32	46	10.5	34.5	78	16	140	10	194
40	46	10.5	34.5	88	16	150	10	204
50	56	10.5	48.3	102	16	165	12	219
65	77	10.5	58.5	122	16	185	12	239
80	77	10.5	73.2	138	16	200	12	267
100	91	10.5	99.3	158	16	220	15	287
125	111	9.0	123.0	188	16	250	15	330
150	101	9.0	147.8	212	16	285	18	370
200	137	5.5	205.1	268	10	340	20	460
250	200	5.5	256.6	320	10	395	22	515
300	196	5.5	280.5	370	10	445	25	605
350	215	5.5			10			
400	233	5.5	on request	on request	10	on request	on request	on request
450	280	5.5			10			
500	327	5.5			10			

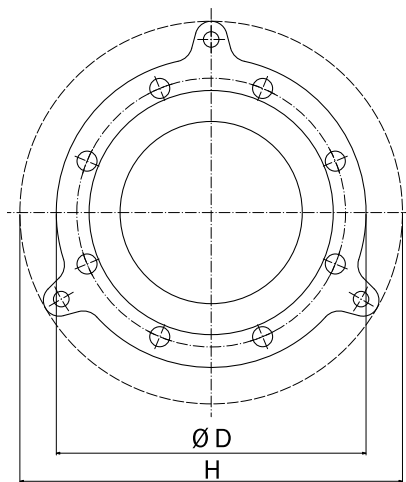
Larger sizes (DN), other lengths (BL), higher pressure rate, different movement compensation available on request.

Dimensions according to GR 12-0040 standard available on request.

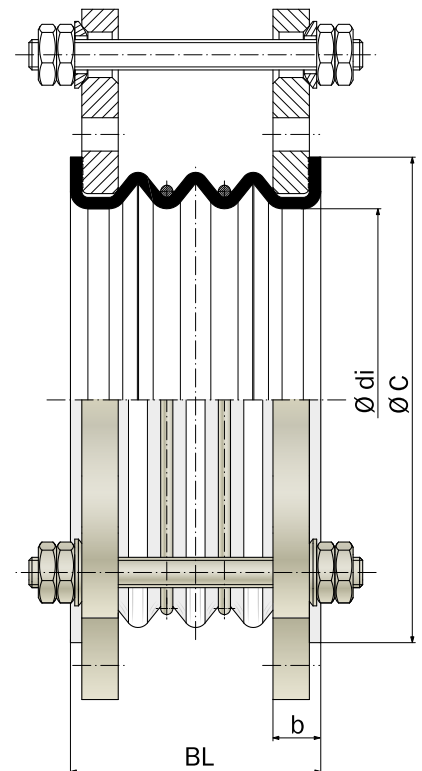
## MOVEMENT COMPENSATION / VERSIONS

DN	Δ lat Lateral movement ± mm	Weight approx. kg
15	4	1.7
20	4	2.1
25	6	2.3
32	6	2.8
40	6	3.1
50	9	4.3
65	9	5.1
80	13	5.8
100	13	7.5
125	14	11.9
150	14	13.2
200	14	21.5
250	14	27.7
300	15	35.8
350	18	61.0
400	20	76.0
450	20	92.0
500	25	112.0

Table values refer to +20 °C and triple-convoluted expansion joints

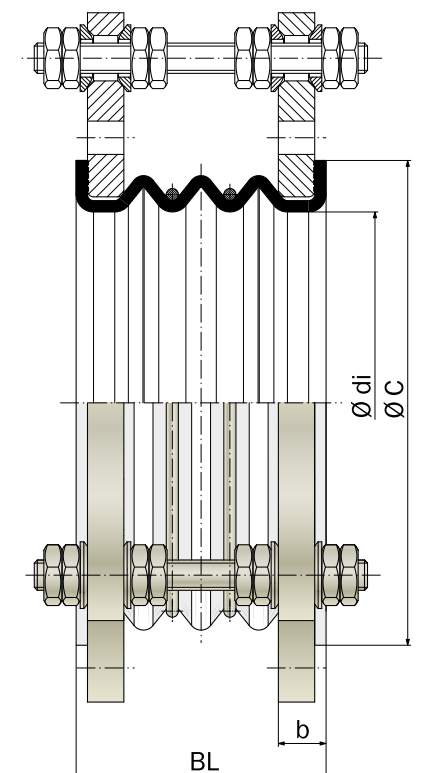


Number of tie rods depending on pressure



### Type P-2

Lateral PTFE expansion joint, with tie rods (external restraints) carried on spherical washers and conical seats



### Type P-4

Lateral PTFE expansion joint, design as type P-2, additional internal restraints, carried on spherical washers and conical seats.